



NOTE! ALL DIMENSIONS $\pm 2\text{MM}$
PUMP WEIGHT – 29.5 Kg

Remove all burrs & sharp edges (unless otherwise stated)

Machine all surfaces denoted thus $\checkmark_{0.8}$
Where a particular grade is required this is denoted thus $\checkmark_{0.8}$ grade of
finish is given in Micrometres (μm) – all values CLA to BS 1134 Pts 1 & 2
All geometric tolerance requirements are to BS EN ISO 7083 : 1995
Unless stated otherwise surface finish to be as cast, welded etc., condition.

Tolerances
(unless otherwise stated)

Decimal units denoted x.x – ± 0.12
Non-Decimal units – ± 0.25
Angles – $\pm 0.5^\circ$

Material

316L STAINLESS STEEL

BLAGDON PUMP
A Unit of IDEX Corporation

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Drawing Number

A13188

Part Number

B2504SS GA

Rev	Description	Sig/Date
Drawn	ACT	02.05.07
Checked		

Scale
NTS

Title

B2504 ALL STAINLESS STEEL GENERAL ASSY.